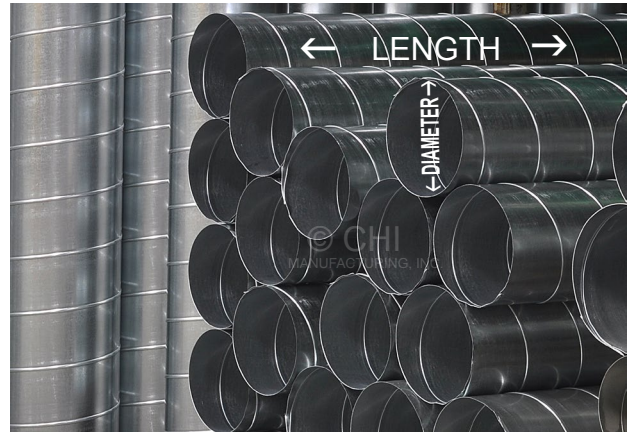
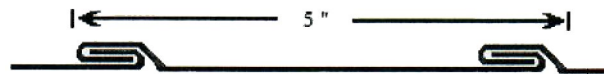




4460 S WINDERMERE ST
 ENGLEWOOD, CO 80110
P: 303.761.3058
F: 303.783.9014
W: CHIMFG.COM
E: CHIMFG@AOL.COM



SPIRAL PIPE



4-Ply Spiral Pipe Seam Cross Section

Spiral Pipe Standard Sizes and Gauges

Thickness	26 Gauge	24 Gauge	22 Gauge	20 Gauge
Diameter	3" to 16"	18" to 28"	30" to 34"	36" to 60"

DIAMETER ORDER SIZE	Material	Thickness Range	ASTM	TYPE	LOCKSEAM
3" to 60"	Galvanized	0.018-0.063 (26-16 Gauge)	A-653	G-90	4-Ply Spiral Lockseam
3" to 60"	Galvanneal	0.018-0.063 (26-16 Gauge)	A-653	A-40	4-Ply Spiral Lockseam
3" to 60"	PCD	0.018-0.063 (26-16 Gauge)	A-653	4X4, 4X4	4-Ply Spiral Lockseam
3" to 60"	Aluminum	0.040-0.050	B-316	3003 H-14	4-Ply Spiral Lockseam

CONSTRUCTED:

Hot Dipped Galvanized Steel PER ASTM A653 CS Type B and other fine materials listed in table above.

ADDITIONAL OPTIONS AVAILABLE ON REQUEST:

Spiracoustics - 1", 1.5", 2" Liner Thickness **8" Round minimum OD**

Double Wall - Solid Galvanized Inner, Perforated Galvanized 22 Gauge Inner

Corrugated - Underground

Materials / Stainless Steel 304

Gauges / 18 Gauge

APPLICATIONS:

Designed to meet SMACNA Duct Construction Standards. Maximum W.G. is 2" - 4".

DESCRIPTION:

All Spiral Pipe is made with the finest material available as labeled in tables above.

UNION MADE IN THE UNITED STATES OF AMERICA
 PROUDLY USING 100% AMERICAN MADE METALS MANUFACTURED BY C.H.I.